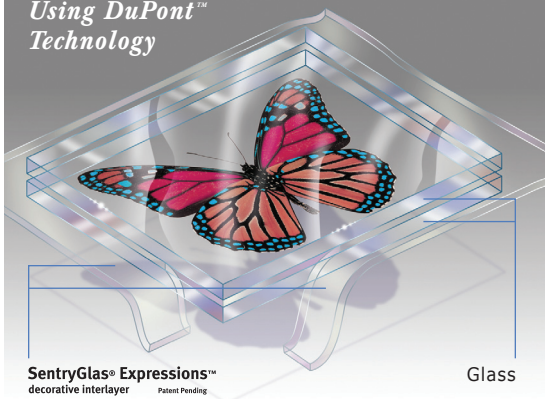


A LAYER OF CREATIVITY

SentryGlas® Expressions™

*Digitally Printed Interlayers
 Using DuPont™
 Technology*



TECHNICAL GUIDE

Stunning Quality

- Superior color and image resolution
- Uses a full-color palette
- Photo-accurate reproduction
- Permits continuous tones within a single image
- Gradients of solid colors easily achieved
- Can concentrate multiple colors in small areas
- All the benefits of Laminated Glass

Lasting Impact

- Imprinted interlayer is protected by glass
- More scratch-resistant than plastic surfaces
- Cleans easily like standard glass
- Strong and practical. Uses proven interlayer technology
- Meets all ANSI specifications for safety glass

Editing Simplicity

- Make fast, easy image changes
- Computer-based image manipulation
- No tooling
- Faster proofs, revisions and processing Applications
- Exterior, Curtain Walls
- Office Partitions/Walls
- Elevator Interiors and Escalators
- Retail Windows/Counters
- Advertising/Signage
- Balustrades
- Storefronts
- Glass Doors and Entrances
- Conference Room Walls/ Acoustical
- Insulating Glass Units
- Monolithic Laminated

Specifications

Type	Size	Fees
Generic Sample	6" x 6"	Complimentary
Custom Sample	Made to Order	\$500 + File Conversion Fee**
File Preparation for Print Production		\$3,500.00 Minimum Fee

FILE GUIDELINES

Print Ready Files

- Submit digital image files ready for print
- Separate image file must be sent for each glass panel
- See required file formats on back

Digital Scans

Original artwork, photos or transparencies should be professionally scanned, colored and corrected at 300ppi resolution. Submit as "print ready" file.

Continued on Back

SentryGlas® Expressions™

Required File Formats**

- Photoshop (Mac/PC) TIFF
- Illustrator (Mac/PC) AI, EPS
- Freehand (Mac/PC) Editable EPS

Note:

- Adobe PDFs are not acceptable
- CAD files (e.g. DWG or DXF) are not acceptable
- ** Required File Formats. Must be supplied in digitized format (CD, DVD or FTP). All others will be subject to a conversion fee of **\$200.00/ hr.**

Accepted File Media

- CD-ROM or DVD-R (Mac/PC)
- USB Flash Drive
- Firewire Hard Drive
- Electronic File Transfer (via FTP)
- USB Hard Drive

File Guidelines

- Include ¼ inch bleed on all files
- Embed color profile when possible
- Photoshop gradients are preferable
- Convert Illustrator or EPS fonts to outlines
- Linked documents must be accompanied by associated graphics & fonts

Scaling, Resolution & File Size

Vector images – should be full glass size and 150 pixels per inch (ppi) for best resolution. Submitted files less than 100% size will be subject to conversion fee**

Rasterized images – should be full glass size and minimum 150 pixels per inch (ppi) for best resolution. 300ppi is preferred.

Make-Up/Options

- Minimum .060 Nominal Interlayer Thickness
- Color Choices - Clear, Translucent White, Soft White, Coconut White
- Mandatory Heat Treated Glass
- Substrate – Will use PPG Starphire® low-iron* glass
- Available Glass Thickness – 1/4", 3/8", 1/2"
- Minimum Size – 12" x 12"
- Maximum Size – 60" x 100" / 1524mm x 2540mm
- Maximum Weight – 500 lbs. per panel
- Lightfastness - Image resistance to light
- Interlayers are laminated to glass and protected from pollutants and humidity
- Blocks transmission of UV rays that cause fading
- Testing by DuPont™ determined that interlayers should have limited fading or discoloration for 10 years of exposure.

Exclusions

- Use with SentryGlas® Plus (incompatible)
- Splicing
- Printing of replacement pieces originally created by other vendors
- Installations with exposed glass edges
- Warranty for white ink in exterior applications
- File maintenance

* PPG Starphire® low-iron glass is recommended due to its exceptional clarity.

Point of Contact–

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